



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4324-011
Job Sheet 168959



Part No: D4324-011

Job Qty: 1 ea

Part Name: Armrest Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/27/17

Job Tracking No:

Due Date: 12/15/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B SHEET 1 IPP Rev:A 14.04.24 NEW ISSUE DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/14/17	0.00	0.00	Start Up Container		<i>FF</i>
110	Small Fab	1 pcs		12/15/17	0.00	0.35	Small Fab		<i>DAS</i>
120	QC	1 pcs		12/15/17	0.00	0.00	QC5		<i>38</i>
130	Packaging	1 pcs		12/15/17	0.00	0.00	Packaging1		<i>9-88</i>
140	QC	1 pcs		12/15/17	0.00	0.00	QC4		<i>Smb</i>
150	Packaging	1 pcs		12/15/17	0.00	0.00	Packaging3 <i>W</i>	<i>5/4/60</i>	<i>Smb</i>
160	QC21-SA	1 Ea		12/15/17	0.00	0.00	QC21		<i>DEC 1 6 70</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3-4A	1	256	0	0
	D4324-041	1	0	0	0
	D4324-043	1	1	0	0
	D4324-045	1	2	0	0
	MS51861-45C	4	66	0	0
130-Packaging	AN3-12A	1	114	0	0
	AN3-4A	2	256	0	0
	MS21075L3	3	0	0	0
	NAS1149F0332P	3	2,453	0	0
	NAS1149F0363P	1	169	0	0

Part Specifications

Specifications could not be found.

AN3-4A ——— *K138260*
D4324-041 ——— *5014877*
D4324-043 ——— *F160500*
D4324-045 ——— *F161355*
MS51861-45C ——— *M134840*
AN3-12A ——— *M138260*
AN3-4A ——— *5014877*
MS21075L3 ——— *5014877*
NAS1149F0332P ——— *5014877*
NAS1149F0363P ——— *5014877*

Plex 11/27/17 4:15 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Large Fab ☐	Composite ☐	Supplier ☐																			
Date : _____	Step #: _____	MRB (QS1042) Approval																			
Description W Job No: 168959 Mfg Date: 12/07/17 Start up Operation D4324-011 Change No: Operation: Revision: PART NO: Armrest Assembly S018360 DART AEROSPACE		Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																			
Root Cause <table style="width:100%;"> <tr> <td style="width:50%;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width:50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	www.dartaerospace.com Email: sales@dartaero.com TEL: 1 613 632-5200 CANADA Hawkesbury, ON K6A 1K7 Dart Aerospace Ltd. <table style="width:100%;"> <tr> <td style="width:33%;"> Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width:33%;"> Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ </td> <td style="width:33%;"> weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ </td> </tr> </table>			Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐												
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